

## Hangzhou Maiou MO-TECH

Website: <http://www.lgis.com/>

### HMI Setting:

| Parameters   | Recommended            | Options | Notes |
|--------------|------------------------|---------|-------|
| PLC type     | Hangzhou Maiou MO-TECH |         |       |
| PLC I/F      | RS232                  |         |       |
| Baud rate    | 9600                   |         |       |
| Data bits    | 8                      |         |       |
| Parity       | None                   |         |       |
| Stop bits    | 1                      |         |       |
| PLC sta. no. | 1                      |         |       |

### Device Address:

| Bit/Word | Device type | Format | Range     | Memo |
|----------|-------------|--------|-----------|------|
| B        | MWX         | DDDdd  | 0 ~ 25515 |      |
| B        | MWX_NO_RPS  | DDDdd  | 0 ~ 25515 |      |
| W        | MW          | DDD    | 0 ~ 255   |      |
| W        | MW_NO_RPS   | DDD    | 0 ~ 255   |      |

### Wiring Diagram:

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

